



product | **Siena cardboard**

We hereby confirm that our Siena cardboard fulfils the following parameters:

- | colour: greyish-brown
- | no dye migration
- | no migration of optical brighteners
- | pH > 7.5
- | alkaline reserve > 0.4 mol/kg
- | water absorbency:  $Cobb_{60} < 25 \text{ g/m}^2$
- | grammage | thickness:
  - o 1100 g/m<sup>2</sup> | 1.5 mm

We also guarantee that Siena cardboard complies with **ISO 16245 B** standard.

Roman Tyrna  
president

Cieszyn, January 2019

Certificate  
of Quality

**PHU BESKID PLUS SP. J.**

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Quality Management System  
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Lloyd's Register Quality  
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